



## Economic and Social Council

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### Permanent Forum on Indigenous Issues

#### Eighth session

New York, 18-29 May 2009

#### Provisional agenda

1. Election of officers.
2. Adoption of the agenda and organization of work.
3. Follow-up to the recommendations of the Permanent Forum:
  - (a) Economic and social development;
  - (b) Indigenous women;
  - (c) Second International Decade of the World's Indigenous People.
4. Human rights:
  - (a) Implementation of the United Nations Declaration on the Rights of Indigenous Peoples;
  - (b) Dialogue with the Special Rapporteur on the situation of human rights and fundamental freedoms of indigenous people and other special rapporteurs.
5. Half-day discussion on the Arctic.
6. Comprehensive dialogue with six United Nations agencies and funds.
7. Future work of the Permanent Forum, including issues of the Economic and Social Council and emerging issues.
8. Draft agenda for the ninth session of the Permanent Forum.
9. Adoption of the report of the Permanent Forum on its eighth session.

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\* Reissued for technical reasons.

